

# Work Order ID 65208

January 10, 2011 7:40:47 AM



Page 1

Item ID: D3682-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Gasket

Start Date: 1/10/11 Start Qty: 4.00



Cust Item ID:

Required Date: 1/21/11 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: CL Date: 1/10/11 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3682	Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3682 □ Dwg Rev: A □ Prog Rev: A □ 2-Deburr if necessary

B11-1-20

(4)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B11-1-20

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

Subok20

(+)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 65208**

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Item ID: D3682-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Gasket

Start Date: 1/10/11

Start Qty: 4.00



Cust Item ID:

Required Date: 1/21/11

Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location 180

0.00



Packaging

Memo

0.00

Packaging

11/1/20

40

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/20

mk

11-01-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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T

Work Order ID: 65208



Parent Item: D3682-1



Parent Item Name: Gasket


Start Date: 1/10/11

Required Date: 1/21/11

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 07-09-27 DD verified by: EC  
IPP Rev:B ecn1162 08-04-02 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
G89  coated cloth		Purchased	No			110	sf	6.2000	0.3103	1.306526			



1311-1-20

Location

Loc Qty

Loc Code

mat50

6.2

109805

6.2

109805

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	65208
<b>Description:</b> Gasket		<b>Part Number:</b>	D3682-1
<b>Inspection Dwg:</b> D3682 <b>Rev:</b> A		<b>Page 1 of 1</b>	

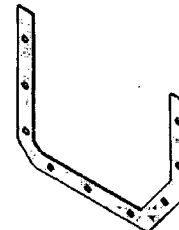
### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.250	+0.005/-0.001	0.250	✓		V B02	
0.75	+/-0.030	0.749	✓		V	
1.247	+/-0.010	1.246	✓		V	
1.943	+/-0.010	1.941	✓		V	
3.875	+/-0.010	3.873	✓		V	
6.45	+/-0.030	6.45	✓		V	
1.583	+/-0.010	1.583	✓		V	
1.820	+/-0.010	1.821	✓		V	
3.920	+/-0.010	3.951	✓		V	
7.152	+/-0.010	7.156	✓		V	
8.20	+/-0.030	8.20	✓		T B01	
0.993	+/-0.010	0.993	✓		V	
1.900	+/-0.010	1.900	✓		V	
3.759	+/-0.010	3.757	✓		V	
0.38	+/-0.030	0.378	✓		V	

<b>Measured by:</b>	DB	<b>Audited by:</b>	J	<b>Prototype Approval:</b>	N/A
<b>Date:</b>	11-1-20	<b>Date:</b>	11/01/20	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.17	New Issue	KJ/DD	DB



Chloride

08-03-27 MP

7) WEIGHT: 0.05 lbs

A	NEW ISSUE		RF	07.11.07
REV.		DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA  DRAWING NO. <b>D3682</b>  TITLE <b>GASKET</b>		
DRAWN	RF			
CHECKED	US			REV. 1
MFG. APPR.	11/07			SHEET 1 OF 1
APPROVED	11/07			SCALE
DE APPR.	11/07			1:
DATE	07.11.07	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.		